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# Neutron diffraction studies of Zr-containing intermetallic hydrides. Cubic  $\text{Zr}_3 \text{V}_3 \text{B}_{0.24} \text{O}_{0.36} \text{D}_{8.0}$  and  $\text{Zr}_3 \text{V}_3 \text{B}_{0.40} \text{O}_{0.60} \text{D}_{6.4}$  with filled  $\eta_1$ -type structures

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## **Abstract**

The deuterides  $Zr_3V_3B_{0.24}O_{0.36}D_{8.0}$  and  $Zr_3V_3B_{0.40}O_{0.60}D_{6.4}$  with cubic structures [space group  $Fd\bar{3}m$  (No. 227)] related to  $\eta_1$ -(Fe,  $W_2$ C) type have been studied by powder X-ray and neutron diffraction. The transition from the alloys to the corresponding deuterides gives a redistribution of the O/B atoms between two available types of zirconium octahedra, from 16*d* (1/2, 1/2, 1/2) into the 8*b* (7/8,  $3/8$ ,  $7/8$ ) sites. A correlation between occupancy/vacancy of the Zr<sub>6</sub> octahedra and the structure of the deuterium sublattice has been established. This explains the significant differences between the deuterides studied in this work and the previously reported, chemically similar  $Zr_3V_3OD_{4.93}$ .  $\oslash$  2001 Elsevier Science B.V. All rights reserved.

*Keywords*: Powder neutron diffraction; Zirconium; Vanadium; Boron oxide; Deuteride

erties of Zr–V alloys [1,2]. Both increased hydrogen two deuterides formed from the alloys studied in Ref. [3], sorption rates, even at low operating pressures, and high namely  $Zr_3V_3B_{0.24}O_{0.36}D_{8.0}$  and  $Zr_3V_3B_{0.40}O_{0.60}D_{6.4}$ . H-storage capacities, exceeding 2.5 wt% H, are beneficial characteristics of such alloys [2].

A recent metallographic characterisation and powder neutron diffraction (PND) study, focusing on the effect of **2. Experimental**  $B_2O_3$  addition on the hydrogenation behaviour of the Zr–V system, showed that  $Zr-V-B_2O_3$  alloys with com-<br>positions  $Zr_3V_3B_{0.24}O_{0.36}$  and  $Zr_3V_3B_{0.40}O_{0.60}$  contain  $\eta_1$ -<br> $Zr_3V_3B_{0.24}O_{0.36}$  and  $Zr_3V_3B_{0.40}O_{0.60}$  were prepared by positions  $Zr_3V_3B_{0.24}O_{0.36}$  and  $Zr_3V_3B_{0.40}O_{0.60}$  contain  $\eta_1$ -<br>(Fe<sub>3</sub>W<sub>3</sub>C) type face centred cubic oxyboride  $Zr_3V_3(B,O)$ as the main phase constituent  $(a=12.1607(2)$  and  $(99.97\%)$ , vanadium  $(99.5\%)$  and boron oxide  $(99.9\%)$ .<br>12.1705(4) Å, respectively; space group  $Fd\bar{3}m$  (No. 227); 99.98% <sup>11</sup>B-enriched B<sub>2</sub>O<sub>3</sub> was used in order to r  $Z=16$ ) [3]. Two types of octahedra in the metal sublattice high absorption of neutrons by natural boron. The alloys [regular (8*b*) and slightly distorted (16*d*)] are similar with were annealed at 1273 K for 14 days and thereafter respect to their chemical surrounding  $(Zr<sub>\epsilon</sub>)$  and sizes quenched into water.  $(r \sim 0.7 \text{ Å})$ . However, for both materials only the 16*d* (1/2, Deuterium absorption by the alloys was performed at

**1. Introduction** completely empty  $(Zr_3V_3B_{0.24}O_{0.36})$  or only slightly filled  $(Zr_3V_3B_{0.40}O_{0.60}; n=0.04)$  [3].

Boron oxide doping favours the hydrogenation prop- The present PND study aims at the crystal structure of

argon arc melting of mixtures of high purity zirconium  $(99.97\%)$ , vanadium  $(99.5\%)$  and boron oxide  $(99.9\%)$ .

 $1/2$ ,  $1/2$ ) sites were found to be nearly fully occupied by deuterium pressures  $0.5-2$  bar and temperatures around B/O atoms, while the 8*b* (7/8, 3/8, 7/8) octahedra were 673 K. Prior to passing deuterium gas (99.8% purity) into the autoclave, the samples were activated by heating under dynamic vacuum  $(P<10^{-5} \text{ mbar})$  at 773 K for 1 h. *E-mail address:* volodymyr.yartys@ife.no (V.A. Yartys). Saturation was achieved in 1 h. The samples were then

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slowly cooled in  $D_2$  to room temperature. The cooling was accompanied by further, but less pronounced absorption. The D-content in the deuterides was monitored by volumetric measurements and corresponds to  $Zr_3V_3B_{0.24}O_{0.36}D_{8.0\pm0.1}$  and  $Zr_3V_3B_{0.40}O_{0.60}D_{6.4\pm0.1}$ .

Structural characterisation of the alloys and deuterides was done by powder X-ray diffraction (XRD) [Philips PW1012 diffractometer, Cu K $\alpha$  radiation] and PND. PND data were collected at *T*=293 K with the PUS instrument  $(\lambda = 1.5492 \text{ Å}$ ; focusing Ge(511) monochromator; 2 $\Theta$ = 10–130°;  $\Delta 2\Theta = 0.05$ °; 2400 data points) at the JEEP II reactor (Kjeller). The samples were placed into sealed, cylindrical vanadium holders with inner diameter 5 mm. Nuclear scattering lengths were taken from Ref. [4]  $(b_{Zr} =$ 7.16,  $b_v = -0.38$ ,  $b_o = 5.80$ ,  $b_p = 6.67$  fm) and from Ref. [5]  $(b<sub>B</sub><sup>11</sup> = 6.65$  fm). The general structure analysis system (GSAS) software [4] was used in the Rietveld-type refinements. The peak shape was described by a mixed Gaussian–Lorenzian function, and the background was modelled as a cosine Fourier series polynomial.

In addition to the main phase,  $\eta_1$ -oxyboride, several Fig. 1. The framework of two types of  $Zr_6$  octahedra in the structure of impurity phases are present in both materials. Analysis of the  $\eta_1$ -type phase of  $Zr_3V_3B_{0.24}O_{0.36}$ the PND data for the nondeuterated alloys [3] identified impurities as:  $\alpha$ -Zr (Zr<sub>3</sub>O), V (VO<sub>0.03</sub>), ZrV<sub>2</sub> and V<sub>3</sub>B<sub>2</sub>. The data for the deuterated alloys are consistent with these Crystal chemical analysis shows how the different previous observations [3]. On deuteration three of the octahedral (8*b* and 16*d*, both  $Zr_6$ ) and tetrahedral [D1 impurity phases form deuterides:  $\epsilon$ -ZrD<sub>2</sub> (ThD<sub>2</sub>-type struc- (Zr<sub>3</sub>V2), *D*2 (Zr<sub>2</sub>V1V2), *D*3 (Zr<sub>3</sub>V2) and *D*4 (ZrV1V2<sub>2</sub>)]<br>ture [6]; space group *14/mmm;*  $a=3.495-3.521$ ;  $c=$  interstitial sites are interconnecte ture [6]; space group  $I4/mmm$ ;  $a=3.495-3.521$ ;  $c=$ 4.443–4.482 Å), VD<sub>2</sub> (CaF<sub>2</sub> structure [7]; space group The tetrahedral sites in the scheme correspond to the  $Fm\overline{3}m$ ;  $a=4.268-4.270$  Å) and ZrV<sub>p</sub>. (space group reported positions for D atoms in the known structure *Fm*3*m*; *a* = 4.268–4.270 Å) and ZrV<sub>2</sub>D<sub>4</sub> (space group *†* reported positions for D atoms in the known structures of  $I4/a$ ; *a* = 5.606; *c* = 7.889 Å; see Ref. [8] for further *†* n-type (Ti<sub>2</sub>Ni-type) based deuterid *I*<sup>4</sup><sub>1</sub>/*a*; *a*=5.606; *c*=7.889 Å; see Ref. [8] for further details on this structure). Since refined crystallographic  $Zr_3V_3OD_{4.93}$  [15],  $Ti_4Fe_2OD_{2.22}$  [16] and  $Hf_4Fe_2D_{8.76}$ characteristics of  $V_3B_2$  ( $U_3Si_2$  structure [9,10];  $a=5.746-$  [17]. From size and chemical surrounding considerations 5.767:  $c=3.032-3.040$  Å) agree well with the previously sites D1 and D3 are advantageous for hydr 5.767;  $c = 3.032 - 3.040$  Å) agree well with the previously reported data for the deuterium-free Fig. 2 shows that both *D*1 and *D3* sites can be completely<br>  $Z_{I_2}V_2R_{2,2,2,2}$  and  $Q_{2,2,2,2}$  allows [3] V.B. does not interact occupied by deuterium since each interstice is not  $Zr_3V_3B_{0.24-0.40}O_{0.36-0.60}$  alloys [3],  $V_3B_2$  does not interact with deuterium at the experimental conditions applied in common triangular faces of the same type. In contrast, the present work In addition trace amounts of  $\delta$ - $ZrO$  only a partial occupation of the D2 and D4 interstic the present work. In addition, trace amounts of  $\delta$ -ZrO<sub>x</sub> only a partial occupation of the *D*2 and *D*4 interstices can *X*<sup>2</sup> (N<sub>2</sub>C<sup>1</sup> structure [111]; space group  $Fm\bar{3}m$ ;  $a=4.75$  Å) were take place since they a (NaCl structure [11]; space group *Fm*3*m*; *a* = 4.75 Å) were take place sin found in the  $Zr_vV$ -  $B_{0.2}$   $Q_{0.2}$ ,  $D_{0.8}$  sample tial positions. found in the  $Zr_3V_3B_{0.24}O_{0.36}D_{8.0}$  sample.

## **3. Results and discussion**

The two types of  $Zr_6$ -octahedra, 8*b* and 16*d*, form a spatial network in the  $\eta_1$ -type structure (Fig. 1), each sharing four (8*b*) or two (16*d*) triangular  $Zr_3$  faces with neighbouring octahedra of the other type. Deuteration<br>increases the radii of these octahedra by ~0.1 Å (to<br> $r=0.79-0.82$  Å), and the distances between the centres of<br>the 8b and 16d octahedra (2.733–2.755 Å) allow their simultaneous occupation by O/B atoms (for comparison, typical O-O, O-B and B-B distances in inorganic struc-<br>tures are, respectively, 2.8 Å [12], 1.3–1.7 Å [13] and<br>1.6–1.7 Å [14]).<br>1.6–1.7 Å [14]).



Observed, calculated and difference PND pattern from the Rietveld type refinements for  $Zr_3V_3B_{0.24}O_{0.36}D_{8.0}$  and



ing neighbouring tetrahedra/octahedra.

 $Zr_3V_3B_{0.40}O_{0.60}D_{6.4}$  are shown in Figs. 3 and 4. Table 1 and O, and the D storage capacities (see Table 1). A) and  $Zr-B$  (2.392–2.454 A) distances do not differ illustrating these transformations is presented in Fig. 5.

common feature of all the structure models is the preferen- for  $Zr_3V_3OD_{4.93}$  [15], two distinct models describing the tial occupation of the *D*3  $Zr_3V2$  tetrahedra with 35, 53, 56 structures of the hydrides of  $\eta$ -oxides can be suggested. and 59% of deuterium from the overall  $D/Zr_3V_3(B,O)$  These models are based on alternative occupation of  $O/B$  stoichiometry (see Table 1 for details). This is completely in the octahedral 8b or 16d sites and on the occupat stoichiometry (see Table 1 for details). This is completely different from the previously reported structure of D in the tetrahedral  $Zr_3V2$  sites (*D*3 or *D*1), which are  $Zr_3V_3OD_{4.93}$  (16 O in 16*d*; 8*b* non occupied; 40.4% D in most distant from the corresponding occupied  $Zr_3V_3OD_{4.93}$  (16 O in 16*d*; 8*b* non occupied; 40.4% D in *D*1; 53.4% D in *D*2; 3.2% D in *D*3 and 3.0% D in *D*4) [15] with a very small amount of deuterium in the *D*3 sites Model A  $8b(n = 1) + 16d(-) + D1(-) + D3(n = 1)$ .

'host' sublattice upon D absorption for all  $\eta$ -type matrices. Representative: deuteride I in  $Zr_3V_3B_{0.24}O_{0.36}D_{7.96}$ . B and O are redistributed between the 8*b* and 16*d* sites and Significant occupation by D (in addition to *D*3): *D*4. the 8*b* site turns out to be significantly filled in the deuterides. In addition, hydrogen insertion induces phase Model B  $8b(-) + 16d(n = 1) + D1(n = 1) + D3(-)$ . separation of the originally single-phase  $\eta_1$ -oxide into two Stoichiometry  $Zr_3V_3(O,B)_{1,0}D_2$ . deuterides (I and II), with different  $\eta_1$ -type structures.<br>These structures are different with respect to the unit cell  $\eta_1$ -type structures  $Zr_3V_3OD_{4.93}$  [15]. dimensions, the population of the 8*b* and 16*d* sites by B Significant occupation by D (in addition to  $D1$ ):  $D2$ .

presents the crystal structure data and interatomic dis- Complete occupancy by the nonmetallic atoms of the 8*b* tances. The metal–deuterium distances (see Table 1), Zr– octahedra and a corresponding small (or zero) filling of the  $D=1.93-2.19$  Å and  $V-D=1.61-1.98$  Å, fall into the 16*d* sites is characteristic for deuteride I. Both 8*b* and 16*d* typical range for metal hydrides. The  $Zr-O$  (2.384–2.409 sites are partially occupied in deuteride II. A scheme

significantly from the nonhydrogenated  $\eta_1$ -oxyborides, The most important features of the reported structures 2.285–2.291 and 2.310 Å, respectively [3]. The most interrelationships between O/B occupancy/vaare the interrelationships between O/B occupancy/va-All four types of tetrahedral interstitial positions  $D1-D4$  cancy in the  $Zr_6$  octahedra and D in their neighbouring are partially filled by D atoms in both deuterides. A key tetrahedra. Based on data from Table 1 and re tetrahedra. Based on data from Table 1 and reference data

and significant population of the *D*1 and *D2* sites. Stoichiometry  $Zr_3V_3(O,B)_{0.5}D_6$ .<br>The PND refinements show substantial changes of the



Fig. 3. Observed (+), calculated (upper line) and difference (lower line) powder neutron diffraction profile for  $Z_r s_{3} B_{0.24} O_{0.36} D_{7.96}$ . The positions of peaks of the constituent phases are marked (from bottom to top): deuteride I,  $\epsilon$ -ZrD<sub>2</sub>, ZrV<sub>2</sub>D<sub>4</sub>, V<sub>3</sub>B<sub>2</sub>, deuteride II,  $\delta$ -ZrO<sub>x</sub> and VD<sub>2</sub>.



Fig. 4. Observed (+), calculated (upper line) and difference (lower line) powder neutron diffraction profile for  $Z_r V_3 B_{0.40} O_{0.60} D_{6.57}$ . The positions of peaks of the constituent phases are marked (from bottom to top): deuteride II,  $V_3B_2$ ,  $VD_2$ ,  $\epsilon$ -ZrD<sub>2</sub> and deuteride I.

Crystal chemical analysis shows that model A can reach compared to reference data [16,19,20], a higher limit of the significantly higher theoretical value of H-storage capacity 'blocking radius' for the 'allowed' O/B...H separations than model B [18].  $(>2 \text{ Å})$ .

In most cases, a superposition of models A and B takes The hydrogen sorption capacities of the alloys studied place with a simultaneous partial occupation of both types here are clearly related to the overall content of non of octahedra, 8*b* and 16*d*, and with all four types of transition elements in the 8*b* and 16*d* octahedra. Decreastetrahedra, *D*1, *D*2, *D*3 and *D*4, partly filled. A short range ing  $O + B/f.u.,$  ongoing from  $Zr_3V_3B_{0.40}O_{0.60}$  to order in the distribution of *D* atoms among the neigh-<br> $Zr_3V_3B_{0.40}O_{0.60}$  increases the hydrog bouring  $D1-D4$  tetrahedra should be assumed for such In addition to crystal structure data and overall  $B+O/f.u$ . structures. The 'combined'  $A+B$  model covers deuterides contents, several other parameters should be considered for

tetrahedra ( $D1$  and  $D3$ ) are in the range  $1.86-2.02$  Å. during H-absorption and desorption. These values exceed significantly the corresponding shortest separations between non-bonded O and H atoms in hydrides of mixed oxides (1.68 A in Ti<sub>4</sub>Fe<sub>2</sub>OD<sub>2.22</sub> [16]) and the O . . . H 'hydrogen' bond length  $(1.76 \text{ Å } [19])$ . In **4. Conclusions** addition, the observed distances are close to the B...H separations between nonbonded B and H in borohydrides, Unusual transformations take place in the the local electronic density introduced by B/O in the tetrahedral sites adjusted to the occupied  $Zr_6$  octahedra; (b) alloys.

 $Zr_3V_3B_{0.24}O_{0.36}$ , increases the hydrogen sorption capacity. II in  $Zr_3V_3B_{0.40}O_{0.60}D_{6.36}$  and in  $Zr_3V_3B_{0.24}O_{0.36}D_{7.96}$  optimisation of the H-storage properties of alloys in the For all structure models the distances from the centres of  $Zr-V-B_3O_3$  system. The most For all structure models the distances from the centres of  $Zr-V-B_2O_3$  system. The most important are probably the the 8b and 16d octahedra to the neighbouring  $Zr<sub>3</sub>V2$  conditions of H-treatment (temperature, pressure conditions of H-treatment (temperature, pressure and time)

1.88 Å [20]. Thus, there are no formal stereochemical  $Zr_3V_3B_{0.24-0.40}O_{0.36-0.60}$  alloys during hydrogen absorplimitations on simultaneous O/B occupation of octahedra tion–desorption cycling. The 'hydride' hydrogen increases and H in the *D*1–*D*4 tetrahedra in  $Zr_3V_3B_{0.24}O_{0.36}D_{8.0}$  and significantly the mobility of the light nonmetalic atoms, O  $Zr_3V_3B_{0.40}O_{0.60}D_{6.4}$ . Two possible reasons for the ex-<br>and B, in the face centred  $Zr_3V_3B_{0.40}O_{0.60}D_{6.4}$ . Two possible reasons for the ex-<br>perimentally observed blocking in  $Zr_3V_3B_{0.40}O_{0.60}D_{6.36}$  structures to allow hopping from 16d (1/2, 1/2, 1/2) into perimentally observed blocking in  $Zr_3V_3B_{0.40}O_{0.60}D_{6.36}$  structures to allow hopping from 16*d* (1/2, 1/2, 1/2) into and  $Zr_3V_3B_{0.30}O_{0.36}D_{7.96}$  are: (a) unfavourable changes in the 8*b* (7/8, 3/8, 7/8) oct and  $Zr_3V_3B_{0.24}O_{0.36}D_{7.96}$  are: (a) unfavourable changes in the 8b (7/8, 3/8, 7/8) octahedra, and a return to a nearly the local electronic density introduced by B/O in the single occupation of the 16d sites for t Table 1

		$Zr_3V_3B_{0.24}O_{0.36}D_{7.96}$		$Zr_3V_3B_{0.40}O_{0.60}D_{6.36}$	
		Deuteride II <sup>a</sup> , main constituent $D/f.u. = 8.05$	Deuteride I <sup>a</sup> , minor constituent $D/f.u. = 7.89$	Deuteride II <sup>a</sup> , main constituent $D/f.u. = 5.94$	Deuteride I <sup>ª</sup> , minor constituent $D/f.u. = 8.88$
$R_{\rm pr}, R_{\rm wpr}, \chi^2$ $a(\AA)$		0.0396, 0.0515, 1.91 12.7214(7) 12.7250(5)		0.0463, 0.0576, 2.70 12.6230(7) $12.698(-)$	
Zr in 48f	$\boldsymbol{x}$ $\boldsymbol{n}$ $U_{\rm{iso}}$	0.5679(5) $1(-)$ $1.0(-)$	0.5648(3) $1(-)$ 0.8(1)	0.5664(4) $1(-)$ 1.3(1)	0.5634(8) $1(-)$ $0.3(-)$
$\mathrm{V1}$ in $16c\,$	$\boldsymbol{n}$ $U_{\rm{iso}}$	$1(-)$ $1.0(-)$	$1(-)$ $1.0(-)$	$1(-)$ $0.5(-)$	$1(-)$ $2.5(-)$
V <sub>2</sub> in 32e	$\boldsymbol{x}$ $\boldsymbol{n}$ $U_{\rm{iso}}$	$0.205(-)$ $1(-)$ $1.0(-)$	0.211(4) $1(-)$ $1.0(-)$	0.209(3) $1(-)$ $0.5(-)$	$0.210(-)$ $1(-)$ $2.5(-)$
$B/O$ in 8b	$\boldsymbol{n}$ $U_{\rm iso}$	0.83(3) $1.0(-)$	1.00(3) 3.2(3)	0.26(2) 0.9(2)	$1.00(-)$ $0.5(-)$
$O/B$ in 16d	$\boldsymbol{n}$ $U_{\rm iso}$	0.43(3) $2.0(-)$	0.12(2) 3.7(4)	0.80(2) 1.1(2)	$\overline{\phantom{0}}$
$D1$ in 32e	$\boldsymbol{\chi}$ $\boldsymbol{n}$ $U_{\rm{iso}}$	0.285(2) $0.25(-)$ $2.0(-)$		0.2901(4) 0.50(2) 0.5(1)	0.283(7) $0.15(-)$ $2.5(-)$
$D2$ in 192i	$\boldsymbol{\mathcal{X}}$ $\mathcal{Y}$ $\ensuremath{\mathnormal{Z}}$ $\boldsymbol{n}$ $U_{\rm iso}$	0.130(1) 0.235(2) 0.323(2) 0.149(9) $2.0(-)$	0.125(2) 0.249(3) 0.312(3) 0.069(4) 2.2(2)	0.1271(8) 0.2331(6) 0.3183(8) 0.184(5) 0.04(1)	0.130(3) 0.237(4) 0.316(4) $0.15(-)$ $2.5(-)$
$D3$ in 96g	$\boldsymbol{x}$ $\ensuremath{\mathnormal{z}}$ $\boldsymbol{n}$ $U_{\rm{iso}}$	0.2795(4) 0.6521(4) $0.75(-)$ $2.0(-)$	0.2775(2) 0.6502(3) 0.777(10) 1.6(1)	0.2853(6) 0.6521(8) 0.348(9) 3.4(3)	0.2820(8) 0.6551(7) 0.78(4) $0.8(-)$
$D4$ in 96g	$\boldsymbol{\mathcal{X}}$ $\ensuremath{\mathnormal{z}}$ $\boldsymbol{n}$ $U_{\rm iso}$	0.344(1) 0.027(2) 0.21(1) $2.0(-)$	0.3497(4) 0.0321(8) 0.40(1) 1.5(1)	0.341(2) 0.017(2) 0.108(5) 1.9(2)	0.358(1) 0.036(2) $0.35(-)$ $0.5(-)$
$Zr-D(A)$ $V-D(A)$ $Zr-O(A)$ $Zr-B(A)$ $O-D(A)$ $B-D(A)$		$1.98(2)-2.08(1)$ $1.72(2)-1.90(2)$ 2.409(2) 2.454(6) 2.006(6) 1.99(4)	$1.95(3)-2.06(1)$ $1.75(4)-1.83(7)$ 2.396(1) 2.415(4) 1.974(4) 2.763(4)	$1.93(1) - 2.19(3)$ $1.63(3)-1.83(1)$ 2.384(2) 2.416(5) 2.02(1) 1.857(9)	$1.94(3)-2.09(5)$ $1.61(3)-1.98(2)$ 2.392(11) $\overline{\phantom{0}}$ 2.02(13)

Unit cell data, reliability factors, atomic coordinates, occupancies and temperature factors (in  $10^{-2}$   $\text{\AA}^{-2}$ ) for the deuterides of  $\eta_1$ -oxyboride  $Zr_3B_3B_{0.24-0.40}O_{0.36-0.60}$  from Rietveld refinements of PND data at room temperature

<sup>a</sup> Approximate relative amounts deuteride I/deuteride II=7/8 ( $Zr_3V_3B_{0.24}O_{0.36}D_{7.96}$ ) and 1/6 ( $Zr_3V_3B_{0.40}O_{0.60}D_{6.36}$ ). Space group  $Fd\bar{3}m$  (No. 227). Calculated standard deviations in parentheses. Atoms occupy the following positions: 48*f* (*x*,3/8,3/8), 16*c* (0,0,0), 32*e* (*x*,*x*,*x*), 8*b* (7/8,3/8,7/8), 16*d* (1/2, 1/2, 1/2), 192*i* (*x*,*y*,*z*), 96*g* (*x*,*x*,*z*).

gives significantly different deuterium sublattices in  $Zr_3V_3B_{0.24}O_{0.36}D_{8.0}$  and  $Zr_3V_3B_{0.40}O_{0.60}D_{6.4}$  deuterides compared to the chemically similar  $Zr_3V_3OD_{4,93}$  [15], with O only in the 16*d* octahedra. **Acknowledgements**

The observed blocking of D insertion into the  $Zr_3V$ <br>tetrahedra connected to the O/B-filled  $Zr_6$  octahedra leads tetrahedra connected to the O/B-filled  $Zr_6$  octahedra leads<br>to the conclusion that hydrogen storage capacity reaches<br>kind provision of the isotope-pure boron oxide,  ${}^{11}B_2O_3$ . We

The redistribution of O/B within the 16*d* and 8*b* sites the highest values for the  $Zr_3V_3(B,O)_{\leq 0.5}$  oxyborides with 3 significantly different deuterium sublattices in only 8*b* site occupied by O/B.



Fig. 5. Change of the relative occupancies of the 8*b* and 16*d* octahedra [14] Yu.B. Kuz'ma, Crystal Chemistry of Borides, Vyszcza Szkola, Lviv, by B and O atoms on deuteration of the  $\eta_1$ -oxyboride. 1983, 160 p.

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